

Date: Tuesday, 01/05/2007 2:25:50 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 31863 -2
 Estimate Number : 12675
 P.O. Number : N/A
 This Issue : 01/05/2007 S.O. No. : N/A
 Prsh Rev. : NC
 First Issue : N/A
 Previous Run : 31863
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 07-01-29 JLM

Drawing Name : ADAPTER
 Part Number : D35735
 Drawing Number : D3573 REV.A
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 13/05/2007
 Qty: 60 Um: Each

SPLIT

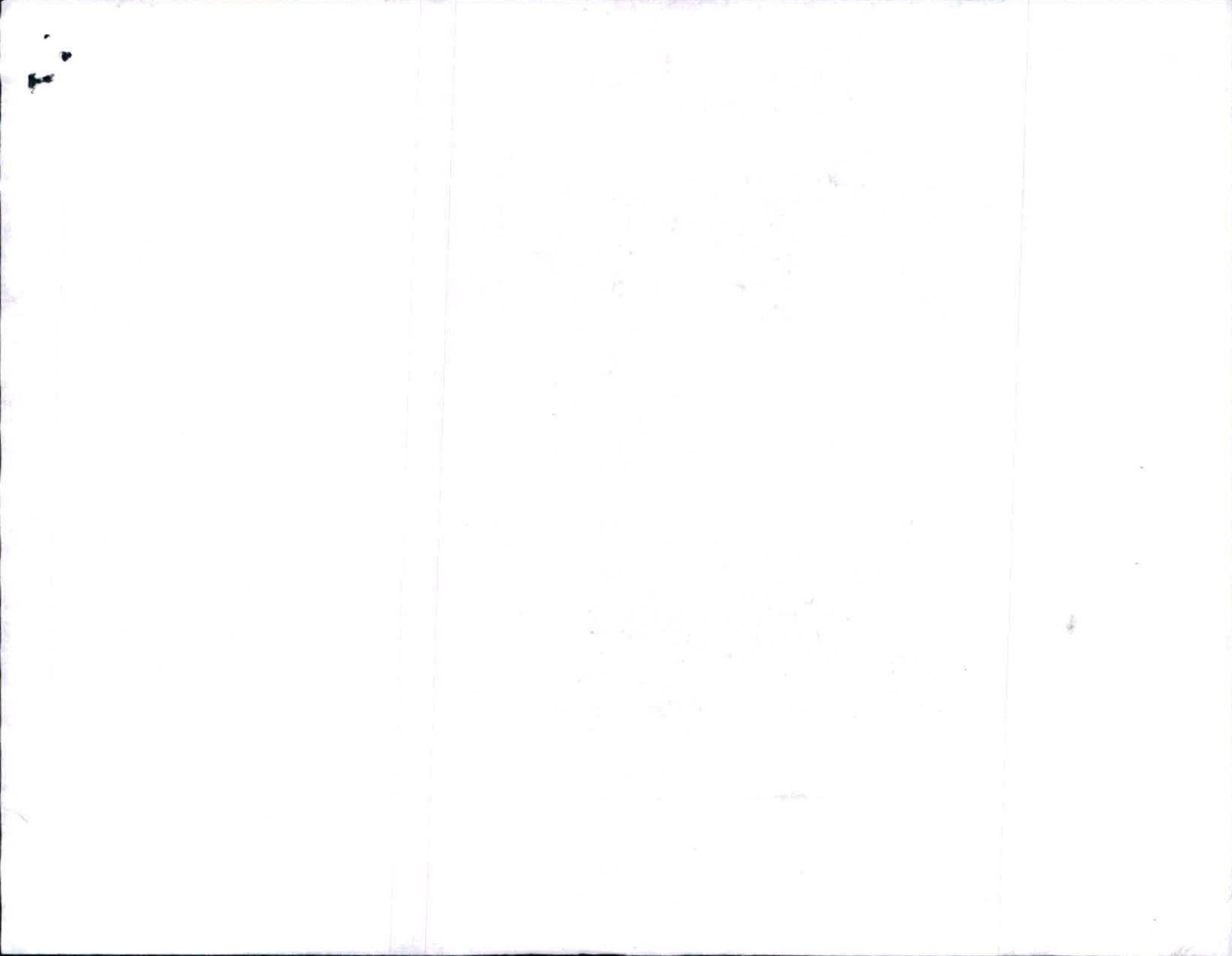
31

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X02500	6061-T6 Bar .50" x 2.5"
		Comment: Qty.: 0.3066 f(s)/Unit Total: 18.3960 f(s) 6061-T6 Bar .50" x 2.5" Batch: M104336 M104336
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW Cut blank 3.250" long
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA674 and Dwg D3573
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
5.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
		Comment: HAND FINISHING RESOURCE #1 Chemical Conversion Coat as per QSI 005.4.1



Tuesday, 01/05/2007 2:25:50 PM

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ADAPTER

Job Number: 31863

Part Number: D35735

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

POWDER COATING

POWDER COATING



M101601



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

uJ 07-05-2d (31)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

stagey P. 7/5/07 (31)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



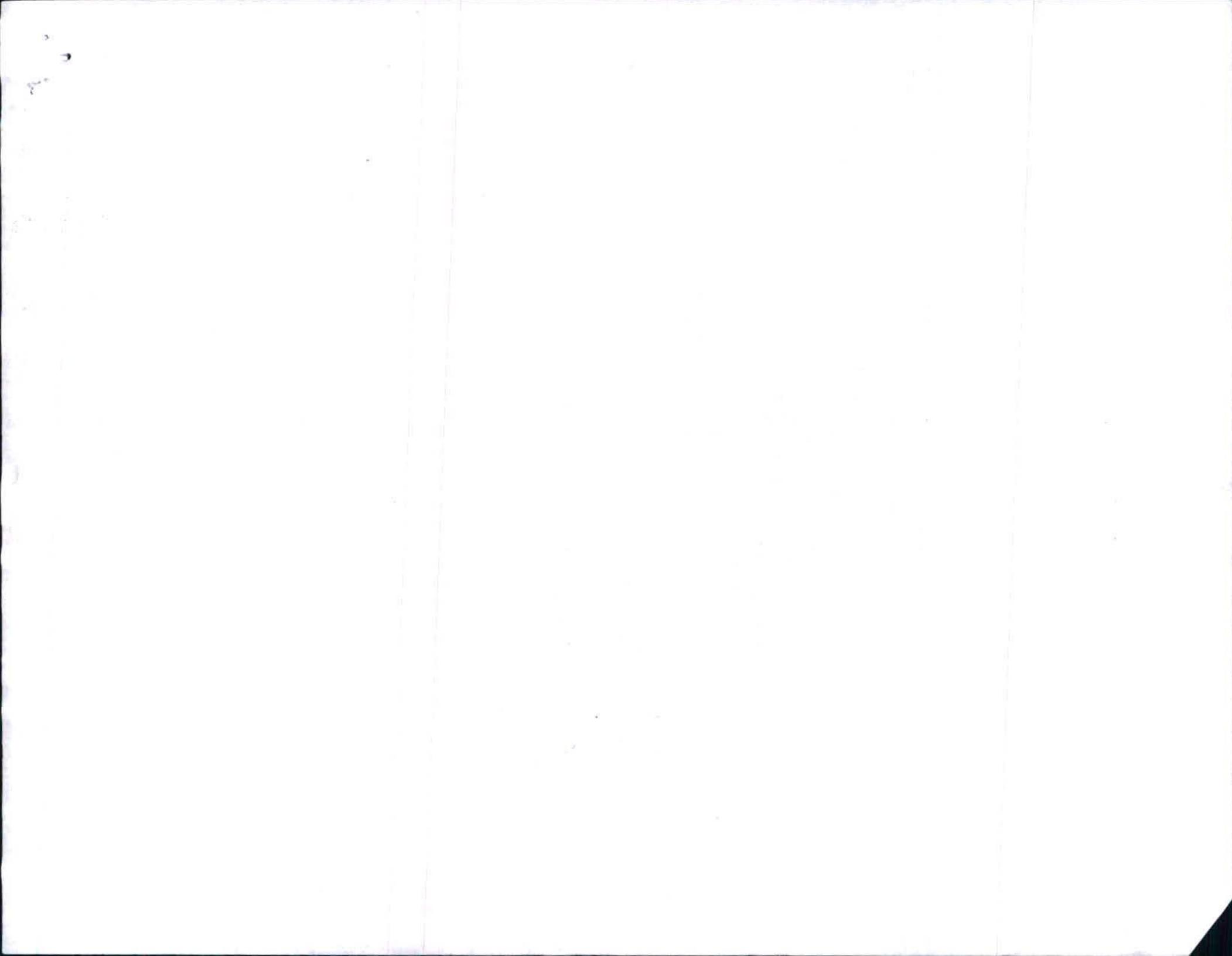
Comment: FINAL INSPECTION/W/O RELEASE

(31)
07/05/07

at Completion

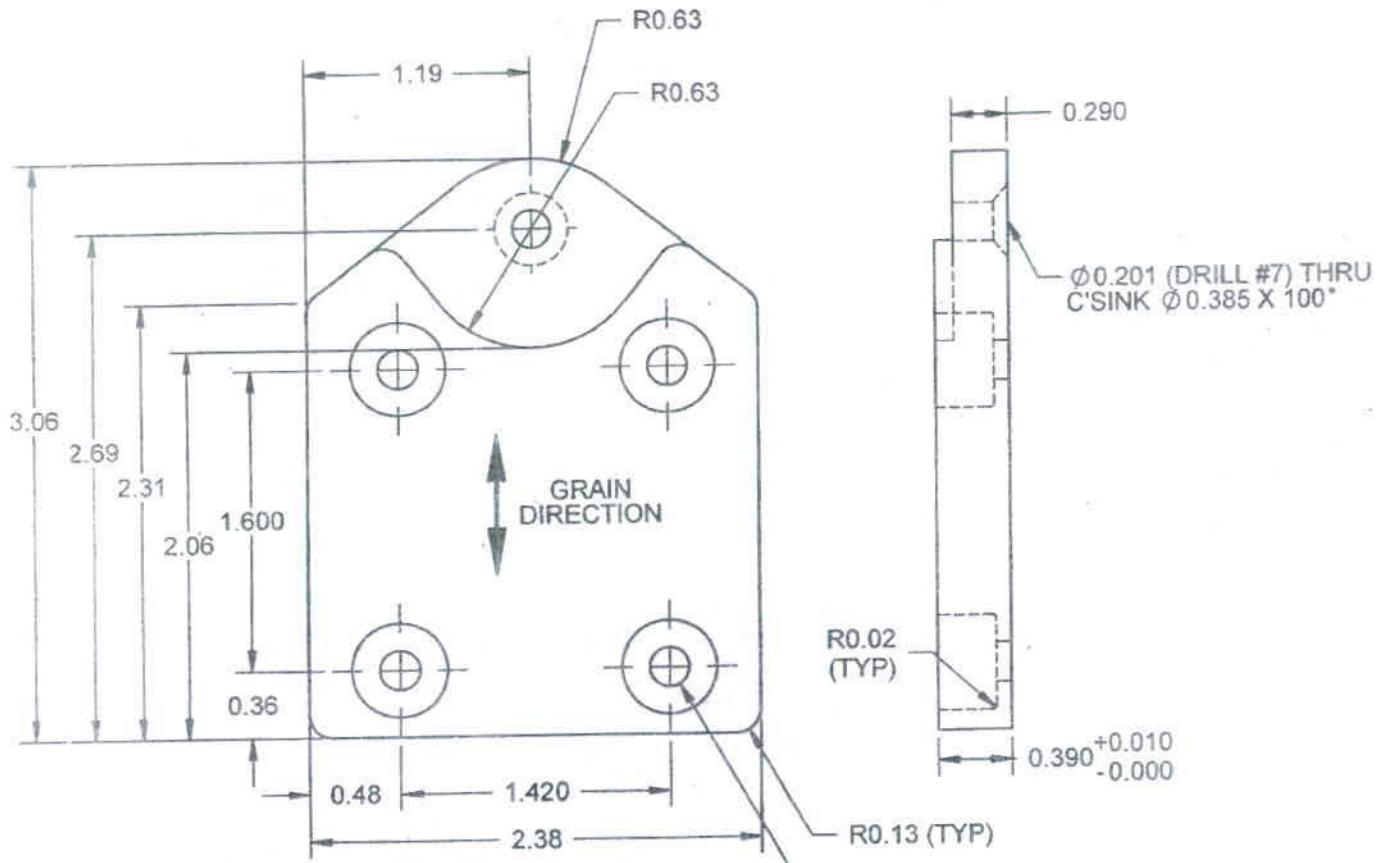


u 07/05/25

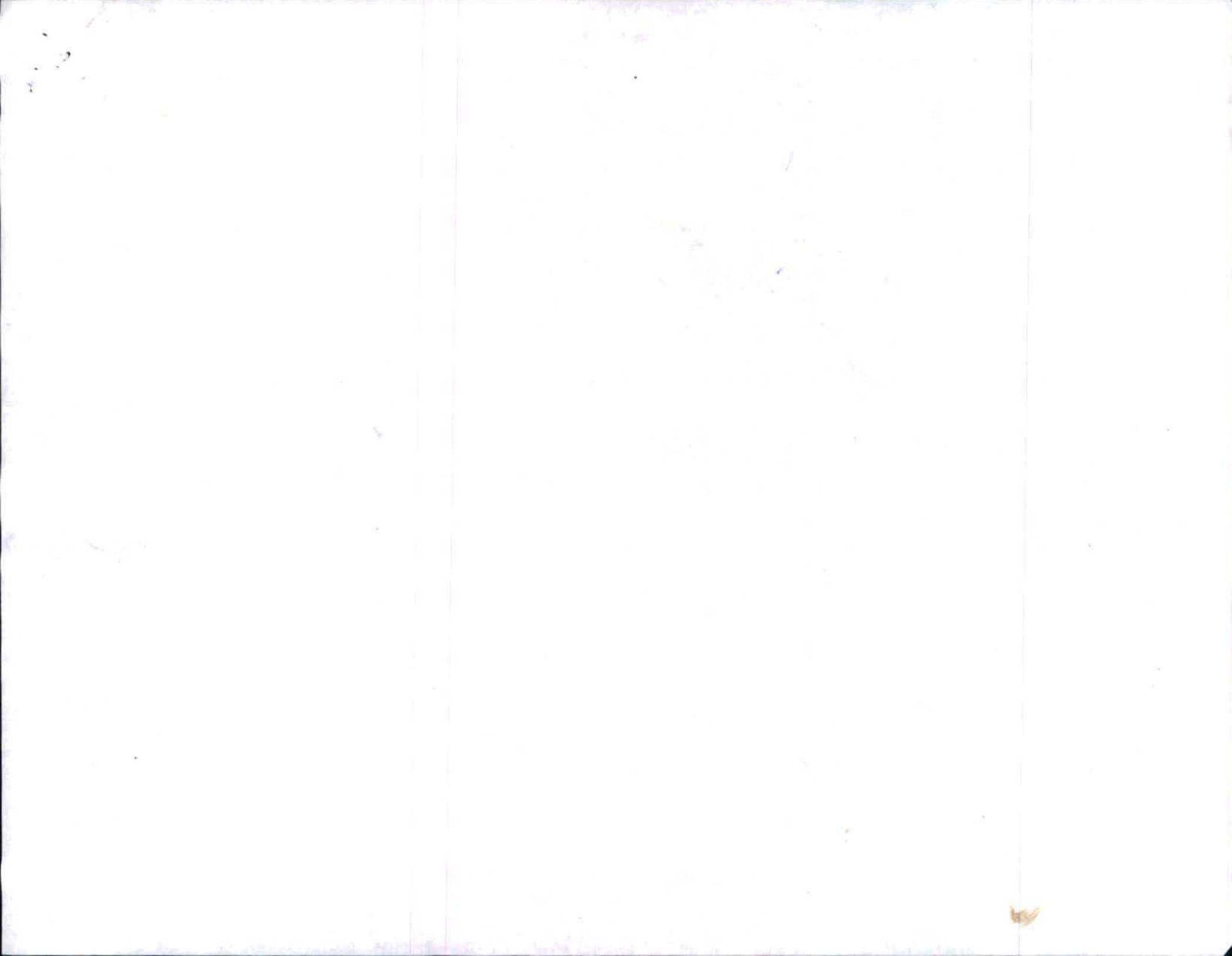


DART

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3573	REV. A SHEET 3 OF 4
DATE 07.02.19		TITLE ADAPTER	SCALE 1:1

RELEASED
07.04.02 *[Signature]***D3573-5 ADAPTER***SHOP COPY**RETURN TO ENGINEERING**UNCONTROLLED COPY**SUBJECT TO AMENDMENT**WITHOUT NOTICE**WORK ORDER
31863***NOTES:**

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER QQ-A-225/8 OR QQ-A-200/8 OR AMS 4117/4128/4115/4116 OR AMS 4160
(REF DART SPEC M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "GREY SANTEX" (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3573-5" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX



DART AEROSPACE LTD	Work Order:	31863-2
Description: ADAPTER	Part Number:	D3573-5
Inspection Dwg: D3573 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>JNL</u>	Audited by:	<u>EG</u>	Prototype Approval:	
Date:	<u>07/05/17</u>	Date:	<u>07-05-17</u>	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

14

